

Monitoring and optimal operation of vanadium redox flow batteries

Author: Thomas Paul Puleston

Supervisors: Maria Serra Prat and Ramon Costa Castelló

System description

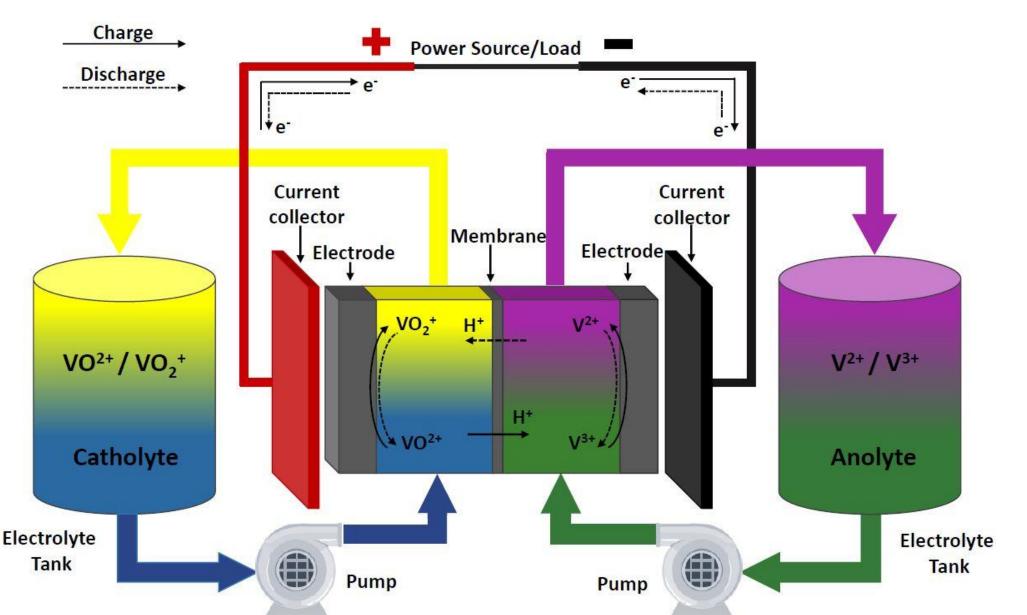


Fig. 1. Schematic illustration of a vanadium redox flow battery and its main components. Vanadium redox flow batteries (VRFB) are a promising technology for large-scale stationary energy storage. The energy is provided by a reversible electrochemical reaction between vanadium ions with different oxidation states:

At the negative electrode:

$$V^{2+} \overset{discharge}{\underset{charge}{\rightleftharpoons}} V^{3+} + e^{-}$$

At the positive electrode:

$$VO_2^+ + 2H^+ + e^- \stackrel{discharge}{\rightleftharpoons}_{charge} VO^{2+} + H_2O$$

Thesis objectives

- . To design **observers and parameter estimation strategies** to obtain information of unmesurable variables, such as the vanadium species concentrations, the State of Charge, the State of Health and electrochemical parameters.
- 2. To design **control setups** oriented to maximise the energy efficiency of the VRFB, mitigate the capacity loss associated **to side reactions and electrolyte imbalance**, and minimise the degradation of its components.
- 3. To develop enhanced control/estimation setups for augmented plants, considering the role of the VRFB as a part of **a hybrid energy system**, such as a renewable energy based electric vehicle charging station, or a dual redox flow battery for H₂ production.

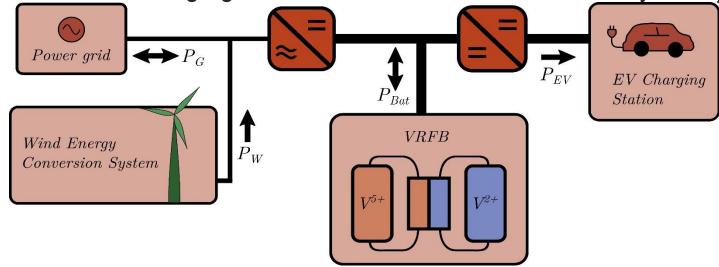


Fig. 2. Schematic of a hybrid electric vehicle charging station with VRFB as a buffer module.



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Thesis Project defense: 13/07/2022



Research collaborations and research stays

Research collaboration with LEICI Institute, Universidad Nacional de La Plata, Argentina.

Research stay in 2023 in EESCoLab Institute, University of Padova, Italy.



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Methodology

4. We use an electrochemical model to describe the system dynamics.

Vanadium species balances (i=2,3,4,5):

In the cells:
$$V_c \frac{dc_i^c}{dt} = \frac{q}{n} (c_i^t - c_i^c) - \sum_{j=2}^5 \alpha_{i,j} N_j + I/F$$
 Net accumulation Inlet/outlet Active species crossover Electrochemical reaction In the tanks:
$$V_t \frac{dc_i^t}{dt} = q(c_i^c - c_i^t) - \alpha_i c_i^t$$

Cell voltage:

$$E_{cell} = E_{cell}^{oc} + \mathrm{sign}(I) \cdot \left(|\eta_{ohm}| + |\eta_{act}| + |\eta_{con}| \right) \quad ; \quad E_{cell}^{oc} = E^0 + \frac{RT}{F} \ln \left[\left(\frac{c_2^c c_5^c c_H^2}{c_3^c c_4^c} \right) \left(\frac{\gamma_2 \gamma_5 \gamma_H^2}{\gamma_3 \gamma_4} \right) \right]$$
 Voltage losses
$$\qquad \qquad \text{Open circuit voltage}$$

Tank side reactions (e.g. oxidation of V^{2+})

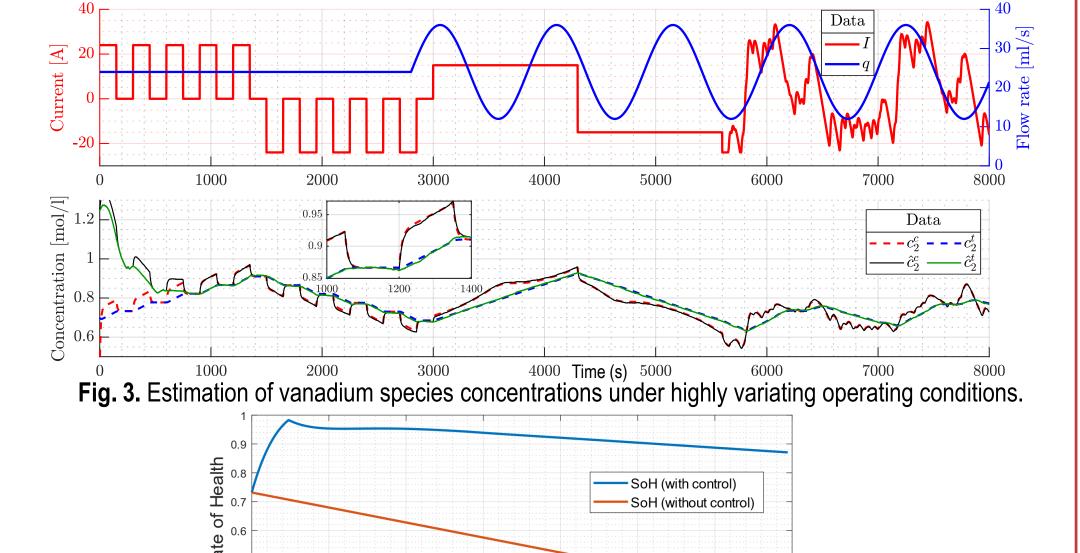
B. We use non linear observers to estimate the states that cannot be directly measured. The objective is to guarantee that the state estimates $(\hat{\mathbf{x}})$ converge to the real ones (\mathbf{x}) : $\lim_{t\to\infty} |\mathbf{x}(t) - \hat{\mathbf{x}}(t)| = 0$

E.g., metric-based observer with flow redesign for concentration estimation:

$$\hat{\mathbf{x}} = f(\hat{\mathbf{x}}, u) + g(\hat{\mathbf{x}}, y, u) + \mathbf{M}(\hat{\mathbf{x}})$$
Concentration dynamics Correction term Flow redesign factor (guarantees convergence) (physical constraints)
$$y := \text{measured voltage} \qquad \mathbf{x} := [c_2^c \ c_3^c \ c_4^c \ c_5^c \ c_2^t \ c_3^t \ c_4^t \ c_5^t]^T$$

The estimated variables can be used to monitor the battery status. Currently, we are also using them to develop enhanced control and optimization strategies.

Results



Time [h] **Fig. 4.** Capacity maximisation through asymmetric flow rate regulation.

Publications ...

- T. Puleston, G. Marini, A. Trovò, M. Serra, R. Costa-Castelló, M. Guarnieri. **Design and experimental validation of an optimal remixing procedure for vanadium flow batteries affected by faradaic imbalance.** Journal of Power Sources (under review), 2024.
- T. Puleston, A. Cecilia, R. Costa-Castelló, M. Serra. Nonlinear observer for online concentration estimation in vanadium flow batteries based on half-cell voltage measurements. Computers and Chemical Engineering, 2024.
- T. Puleston, M. Serra, R. Costa-Castelló. Vanadium redox flow battery capacity loss mitigation strategy based on a comprehensive analysis of electrolyte imbalance effects. Applied Energy, 2023.
- T. Puleston, A. Cecilia, R. Costa-Castelló, M. Serra. Vanadium redox flow batteries real-time State of Charge and State of Health estimation under electrolyte imbalance condition. Journal of Energy Storage, 2023.
- P. Fornaro, T. Puleston, P. Puleston, M. Serra, R. Costa-Castelló, P. Battaiotto. Redox flow battery time-varying parameter estimation based on high-order sliding mode differentiators. International Journal of Energy Research, 2022.